



HYDRAULIC PUNCH KIT

OIL REFILL INSTRUCTIONS



HPT OIL REFILL INSTRUCTIONS



1. Ensure all pressure has been released from the Hydraulic Punch Tool
 - a. Valve must be turned to the "OFF" position



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2. Turn punch tool upside down and unscrew the handle



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3. Twist and pull to remove cap



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4. Top off with 15wt hydraulic oil



5. Reseal bladder and place handle back to its original position.



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6. To purge any air left in the bladder
 - a. Turn valve to the "ON" position
 - b. Pump until maximized pressure has been reached
 - c. Release the pressure
 - d. Repeat 3 times and recheck oil level
 - e. Top off oil as needed