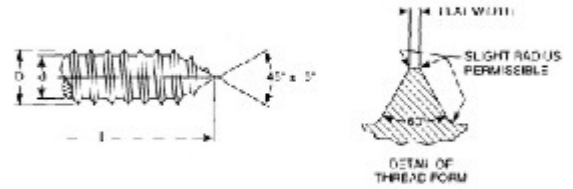
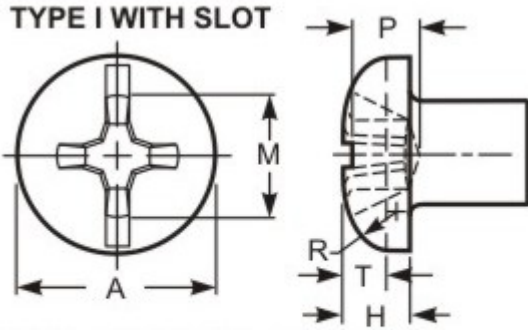


# Pan Head - Type I (Phillips) Combination Sltd - A, AB



This type of recess has a large center opening, tapered wings, and blunt bottom, with all edges relieved or rounded. A slot runs parallel to one pair of recess wings.

THREAD DATA		
Size: 1/4	Threads per in.: 14	Thread Class or Type: AB
Major Diameter: 0.2460 - 0.2370	Minor Dia Max/Min.: 0.192 - 0.185	Standard: ASME B18.6.3-2013
DIMENSIONAL DATA		
Type: Pan Head - Type I (Phillips) Combination Sltd - A, AB	Standard: ASME B18.6.3 - 2013	Nominal Diameter: 0.25
A - Head Diameter: 0.492 - 0.473	H - Head Height: 0.175 - 0.162	J - Slot Width: 0.075 - 0.064
T - Slot Depth: 0.087 - 0.063	Driver Size: 3	Penetration Depth: 0.144 - 0.118
Wobble: 10°	M - Ref. Recess Dim.: 0.274	L - Length: 1-1/4
Length Tolerance: ± 0.05		
PHYSICAL REQUIREMENTS		
Nominal: 0.25	Standard: ASME B18.6.3-2013, Type AB (carbon steel)	Typical Materials: carbon steel: 1018-1022
Test Plate Thickness in.: 0.1905 - 0.1845	Test Plate Hole Size in.: 0.2165	Torsional Strength, Min. (in.lbf): 142
Core Hardness: HRC 28 - 38	Case Hardness: HRC 45 Min.	Case Depth (in.): .011-.005
Ductility Test Angle: 10°	Straightness Factor: N/A	
FINISH DATA		
Finish: Zinc & Clear, non-hexavalent/Cr(VI) free - .0001"/ 3µm	K factor (ref. DIN 946): 0.22	Standard: ASTM F1941/F1941M-2016, Fe/Zn 3AN

<sup>1</sup> These torque values are based on K factors determined using DIN 946, tightening tension of 75% of the yield strength, and the calculation formula  $T=KDP$ . These values are advisory only. The torque for assembling critical joints should be determined and/or verified through actual experimentation by the user. The IFI is not responsible for any losses or claims resulting from the use of these values.<sup>2</sup> Calculated Pretension is equal to 75% of the bolt's yield strength achieved when using the indicated Tightening Torque.

