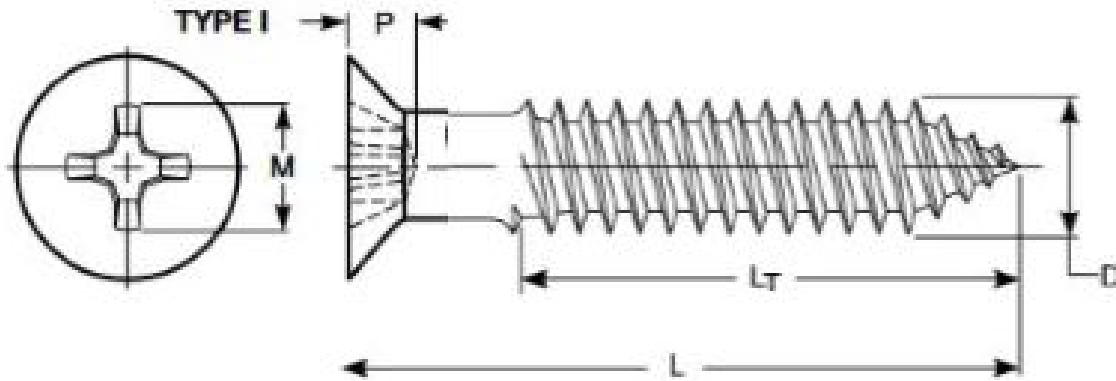


80°/82° - Flat Head - Type I (Phillips) - Wood Screw



THREAD DATA		
Size: #8	Threads per in.: 15	Series Designation: Single-Lead
Thread Class or Type: WSSL	Major Diameter: 0.168 - 0.157	Minor Dia Max/Min.: 0.111 Max.
Standard: ASME B18.6.1-2008	Length: 1-1/2	Length Tolerance: -0.05
DIMENSIONAL DATA		
Type: 80°/82° - Flat Head - Type I (Phillips) - Wood Screw	Standard: ASME B18.6.1 - 2008	Nominal Diameter: 0.164
E - Body Diameter : 0.136 - 0.125	A - Head Diameter: 0.332 - 0.292	H - Head Height: 0.100 Ref.
Point Type: Gimlet (sharp)	Driver Size: #2	Penetration Depth: 0.125 - 0.102
M – Ref. Recess Dim.: 0.204	LG max./LB min.: 2/3 Screw Length	
PHYSICAL REQUIREMENTS		
Nominal: 0.164	Standard: ASME B18.6.1 - Brass	Typical Materials: Brass
Straightness Factor: N/A		
FINISH DATA		
Finish: As received steel (RoHS Compliant)	K factor (ref. DIN 946): 0.18	

¹ These torque values are based on K factors determined using DIN 946, tightening tension of 75% of the yield strength, and the calculation formula $T=KDP$. These values are advisory only. The torque for assembling critical joints should be determined and/or verified through actual experimentation by the user. The IFI is not responsible for any losses or claims resulting from the use of these values. ² Calculated Pretension is equal to 75% of the bolt's yield strength achieved when using the indicated Tightening Torque.

